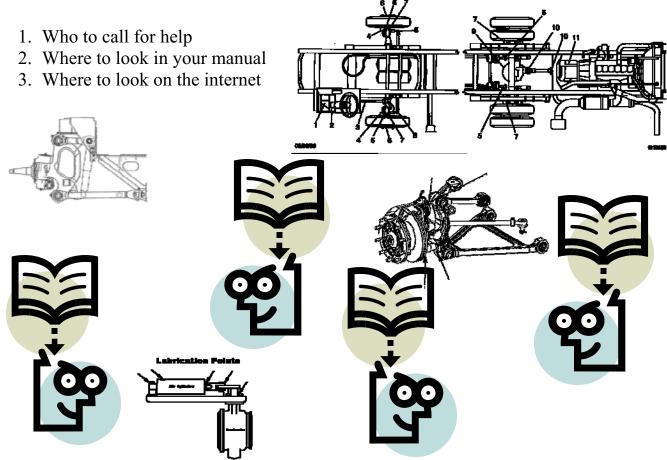


# Maintenance

# Information

# 2007 Till Present Year

Some Customers have several concerns over Maintenance. When this chapter is done you should have a better understanding of what is needed to be done to your coach, from 1995 - till present.





Please remember if you need any help on information or what to do or where to go you can call 1-800-FTL HELP (1-800-385-4357). In the past this number was a 24hour and 7 days a week including Holidays Help line. During 8 am till 6 pm East Coast Time Monday – Friday, you would speak to someone in Gaffney SC at the Factory Call Center. Then it would go to after hours Freightliner in Portland Oregon for Help.

There has been some changes for you the Customer, all calls will be handled by the Freightliner Custom Chassis Call Center here in South Carolina. YOU STILL CALL 1-800-385-4357.

Now let's look at some of the changes that have taken the place.

- 1. No longer is all the maintenance at 6 month intervals
- 2. Services have been changed to 12 month or 15,000 mile which ever comes first

What happened to my M1, M2, M3 Services????? They have now been changed to Yearly Services. Wait don't I have a yearly service program already>>><<< ( ENGINE ONLY )

Pre 2007 vehicles had:

- 1. IM 6 months or 6,000 miles 9,000 KM which ever came first
- 2. M1 every 6 months or 6,000 mile 9,000 KM which ever came first
- 3. M2 every 12 months or 12,000 mile 24,000 KM which ever came first
- 4. M3 every 24 months or 24,000 mile 30,000 KM which every came first

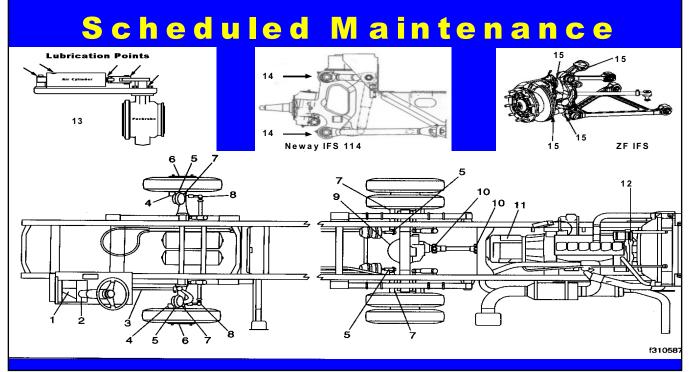
You Now Have:

- A. 6 month or 6000 mile 9000 KM for the initial Service
- B. 12 month or 15,000 mile 24,000 KM which ever comes first
- C. 24 month or 30,000 mile 48,000 KM which ever comes first
- D. 36 month or 45,000 mile 72,000 KM which ever comes first

OK, So what does that mean to me? You now have a yearly Service Program for the Chassis and the Engine on the Same Scheduling, this will make Servicing your coach easier on You the customer.

If you brought your Owners and Operators guide please turn to the white pages and go to the Maintenance and Service Interval Page or DOT matrix page. If you did not, go to next page for an example of old service menu:





One very important area of regular, scheduled maintenance, is the lubrication of various points on the chassis steering, braking and suspension systems. The above chart points out these locations. The lubrication intervals and lubricant specifications are listed in your owners manual and on the attached pages for your particular chassis. Lubrication does not have to be performed by a authorized service dealer, but the dates and mileage of lubrication and general service should be recorded for future reference.

No.	Text Ref. No.	Components	Remarks	Total
1	46-05	Steering Gear	One Grease Fitting	1
2	46-04	Steering Shaft	Three grease fittings; lubricate both universal joints	3
			and the slip joint spline	
3	46-01	Drag Link & Bell Crank	Two grease fittings per drag link; one on each end,	5
			and one on bell crank housing	
4	33-01	Knuckle Pins	Two grease fittings; one on top and one on bottom	4
			of knuckle pin. Lubricate both sides of axle.	
5	42-05	Automatic Slack Adjusters	One Grease Fitting; Lubricate boths sides of front and rear axle	4
6	33-04	Grease Lubricated Wheel	Inspect, repack and adjust inner and outer bearings	
		Bearings, Front Axle	on both sides of front axle	
7	42-04	Brake Camshaft Bracket	One grease fitting; Pump in grease until it appears at the slack adjuster	4
			end of the bracket. Lubricate both sides of the front and rear axles.	
8	33-02	Tie Rod	One grease fitting; one on each end of tie rod	2
9	35-01	Rear Axle	Check fluid level; add fluid if low (35-02)	
	35-02		Change fluid when required (35-01)	
10	41-01	Driveshaft	Three grease fittings; lubricate both universal joints & slip joint spline	3
11	26-02	Automatic Transmission	Change fluid when required (35-01)	
12		Caterpillar Fan Drive Pulley	One grease fitting; on top of fan drive pulley on Engines built prior to 1/03/03	1
		Note: 3126E Serial # HEP	15357 & above, and all C7's, and all side radiator NO Grease fitting.	
13		Pacbrake Exhaust brake	Lubricate the five points indicated	
14	32-04	Neway Ind. Front Susp.	Two grease fittings; One on top & bottom of knuckle post, lubricate both	4
			side of suspension	
15		ZF Ind. Front Susp.	Four grease fittings;one on top and bottom steering knuckle, and one on	8
			top and bottom control arm. Lubricate both sides of suspension.	



N	lair	nter	nan	ce	Ор	erati	on P	roce	dure	s an	d Sc	hedu	le							
							N	laint	enan	ce Ir	nterv	al in	Mile	s x 1	000					
	6	15	30	45	60	75	90	105	120	135	150	165	180	195	210	225	240	255	270	285
Maintenance Operation Number							Maiı	ntena	ance	Inter	r <b>val</b> i	in Ki	lome	eters	x 10	00				
and Description	9	24	48	72	96	120	145	169	193	217	241	265	290	314	338	362	386	410	434	458
								Mai	inten	ance	e Inte	erval	in N	lonth	IS					
	6	12	24	36	48	60	72	84	96	108	120	132	144	156	168	180	192	204	216	228
01-01 Engine Drive Belt Inspecting	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
01–02 Engine-Support Fasteners Checking	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>09–01</b> Air Cleaner Inspection and Replacement	rep Ins	olao spe	ce t ct t	he he	air air (	hase filter. clean rictior	er ev	/ery <sup>·</sup>	12 m	onths	s. Re	place	e the	air fi	lter e	every	24 r	nonth	15, OI	
<b>09–02</b> Charge Air Cooler (CAC) Inspection and Cleaning	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
13–01 Air Compressor Inspection		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>15–01</b> Alternator, Battery, and Starter Connections Check	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
20–01 Radiator Cap Check	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>20–02</b> Radiator Inspection and Cleaning	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
20-03 Coolant Replacement	wh co mo	nich ola onth	eve nt a ns,	er c add whi	om itive iche	blacer es firs e (SC ever c ner in	st. Yo A) le come	ou mi vels s firs	ust cl and f t. Se	heck freez	and, e poi	if ne nt ev	ecess /ery 2	ary, 1 25,00	recha 0 mil	arge les (4	the s 40 22	upple 25 km	emer 1) or	ntal 6
<b>20–04</b> Mechanical Fan Drive Gearbox Oil Change	•		•		•		•		•		•		•		•		•		•	
<b>20–05</b> Mechanical Fan Drive Gearbox Lubrication		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>26–01</b> Transmission Breather Checking		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>26–02</b> Allison MD/MH Series Transmission Fluid Level Checking	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>26–03</b> Allison Transmission Fluid and Filter Changing (internal/ external filter)	For oil and filter change intervals, see the applicable Allison Operator's Manual.																			
<b>30–01</b> Throttle Pedal Pivot Pin Lubricating	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>32–01</b> Suspension Fastener Torque Check	•		•		•		•		•		•		•		•		•		•	
<b>32–02</b> Suspension Height Control Valve Check	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

Ν	lair	nter	nan	се	Ор	erati	on P	roce	dure	s an	d Sc	hedu	ule							
							N	laint	enan	ce Ir	nterv	al in	Mile	s x 1	000					
	6	15	30	45	60	75	90	105	120	135	150	165	180	195	210	225	240	255	270	285
Maintenance Operation Number							Maiı	ntena	ance	Inte	rval i	in Ki	lome	ters	x 10	00				
and Description	9	24	48	72	96	120	145	169	193	217	241	265	290	314	338	362	386	410	434	458
							1	Mai	inten	ance	e Inte	erval	in M	onth	IS			1		
	6	12	24	36	48	60	72	84	96	108	120	132	144	156	168	180	192	204	216	228
32–03 Neway Suspension Inspection	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
32–04 ZF IFS Lubrication	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
32–05 Suspension Inspection	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>32–06</b> Suspension U-Bolt Torque Check	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>32–07</b> V-Ride Rear Suspension Inspection	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
33–01 Knuckle Pin Lubricating*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>33–02</b> Tie-Rod End Lubricating and Inspecting*	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
33–03 All-Axle Alignment Checking	•																			
33-04 Wheel End Inspection	•	•		•		•		•		•		•		•		•		•		•
<b>33–05</b> Oil-Filled Hubs Oil Level Checking	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
33-06 Oil-Filled Hubs Oil Changing		•		•		•		•		•		•		•		•		•		•
<b>35–01</b> Axle Lubricant Level Checking	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>35–02</b> Axle Lubricant Changing and Magnetic Plug Cleaning	mi ch wł lut firs	les ang nich orica st, a	(16 je ti eve ant and	io 9 he er c at eve	900 lubr ome 100 ery	km) ricant es fir ,000 24 n	or ev t eve st. Fo mile nonth	very 1 ry 25 or Me s (16 is the	2 m 0,000 eritor 0 90 ereaft	onths 0 mile rear 0 km er; if	s, wh es (4 axle: ) or a synt	ichev 02 2 s witl at 12 hetic	chang ver co 50 kr h pet mon oil is nonth	omes n) or roleu ths c use	first; ever m-ba of ser d, ch	if sy y 36 sed vice, ange	nthe mon oil, c whic the	tic oi iths, hang heve lubrio	l is u e the er cor cant	sed,
35–03 Axle Breather Checking	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>35–04</b> Oil-Filled Hubs Oil Level Checking, Tag Axle	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>35–05</b> Oil-Filled Hubs Oil Changing, Tag Axle		•		•		•		•		•		•		•		•		•		•
40-01 Wheel Nut Checking	•		•		•		•		•		•		•		•		•		•	
<b>40–02</b> Wheel Cleaning and Polishing	Pe	erfo	rm i	the	se s	steps	eac	h tim	e the	whe	els a	ınd/o	r the	vehi	cle is	was	hed.			
<b>41–01</b> Driveline Inspection and Lubrication	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
42–01 Brake System Valves Inspecting	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

Ν	<b>/</b> air	ntei	nan	се	Ор	erati	on P	roce	dure	s an	d Sc	hedu	le							
							N	laint	enan	ce Ir	nterv	al in	Mile	s x 1	000					
	6	15	30	45	60	75	90	105	120	135	150	165	180	195	210	225	240	255	270	285
Maintenance Operation Number							Mair	ntena	ance	Inte	rval i	in Ki	lome	ters	x 10	00				
and Description	9	24	48	72	96	120	145	169	193	217	241	265	290	314	338	362	386	410	434	458
								Ma	inten	ance	e Inte	erval	in M	lonth	s					
	6	12	24	36	48	60	72	84	96	108	120	132	144	156	168	180	192	204	216	228
42–02 Air Dryer Checking	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>42–03</b> Air Dryer Desiccant and Coalescent Filter Replacing				•			•			•			•			•			•	
<b>42–04</b> Camshaft Bracket Bushing Lubricating		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
42–05 Slack Adjuster Lubricating	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>42–06</b> Foot Brake Valve Actuator Lubricating	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>42–07</b> Bendix Hydro-Max® Brake System Inspecting (front-engine diesel chassis)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>42–08</b> Brake Caliper Slide Pin Lubricating, Bosch Brakes (front- engine diesel chassis)	Lu	brio	cate	e ev	very	6 m	onthe	s OR	ever	y 18	,000	mile	s (28	962	km),	whic	heve	er cor	nes	first.
<b>42–09</b> Brake Lines Checking, Hydraulic Disc or Air Brakes	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>42–10</b> Brake Lining Wear Checking, Hydraulic Disc Brakes (front-engine diesel chassis)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
42-11 Brake Inspecting	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>42–12</b> Meritor Roller Pin Lubricating		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
46-01 Drag Link Lubricating	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>46–02</b> Power Steering Reservoir Fluid Level Checking	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>46–03</b> Power Steering Fluid and Filter Changing		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>46–04</b> Steering Driveline Lubricating	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
46–05 Steering Gear Lubricating	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
<b>46–06</b> Hydraulic Reservoir Filter Changing (metal reservoir only)	•		•		•		•		•		•		•		•		•		•	
<b>47–01</b> Fuel Tank Mounts and Fuel Line Checking	•		•		•		•		•		•		•		•		•		•	
<b>47–02</b> Fuel/Water Separator Element Replacing							engin terva		eratio	on an	id ma	ainter	nance	e mai	nual	for fu	iel/wa	ater s	sepai	rator

Ν	laiı	nte	nar	ce	Ор	erati	on P	roce	dure	s an	d Sc	hedu	ıle							
	Maintenance Interval in Miles x 1000																			
	6	15	30	45	60	75	90	105	120	135	150	165	180	195	210	225	240	255	270	285
Maintenance Operation Number and Description		Maintenance Interval in Kilometers x 1000																		
		24	48	72	96	120	145	169	193	217	241	265	290	314	338	362	386	410	434	458
	Maintenance Interval in Months																			
	6	12	24	36	48	60	72	84	96	108	120	132	144	156	168	180	192	204	216	228
<b>49–01</b> Exhaust System Inspecting (Noise Emission Control)	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
54–01 Ground Cables Checking and Cleaning	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
54-02 Battery Voltage Checking	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
83–01 Air Conditioner Inspecting	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

\* For vehicles with Detroit axles, complete this procedure once a year or every 25,000 miles (40 000 km), whichever comes first.

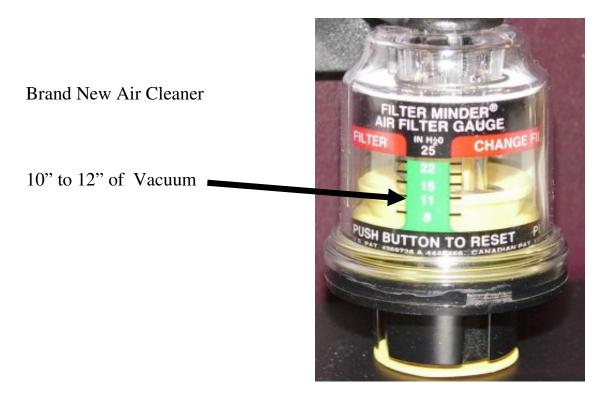
Table 1, Maintenance Operation Procedures and Schedule





#### AIR FILTER MINDER





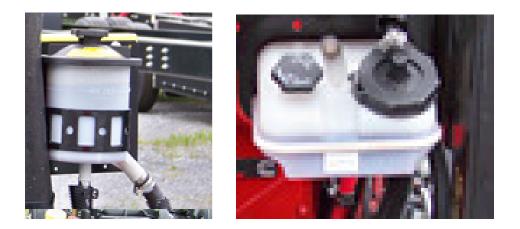
• Engine Air Cleaner Element should be changed when the air inlet restriction indicator reaches 25 inches of vacuum or every two years whichever occurs first.





# Power Steering Reservoir's

New P/S Reservoir with built in Filter



Older P/S Reservoir without filter and first attemp at filters



12 Qt Metal Reservoirs with Filters in the bottom







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#### 6000 Mile or 6 Month Initial Maintenance: 00-03

Procedure Performed (check off or initial)	6000 Mile (9654 km) or 6 Month Initial Maintenance*	MOP
Inspect	Engine Drive Belt Inspecting	01–01
Check	Engine-Support Fasteners Checking	01–02
Change	Engine Oil and Filter (see the engine manufacturer's manual)	—
Inspect	Charge Air Cooler (CAC) Inspection and Cleaning (if cleaning is needed)	09–02
Check	Alternator, Battery, and Starter Connections Check	15–01
Inspect/ Check ——	Radiator (radiator cap, coolant freeze points, SCA levels, hose routing for chaffing and leaks)	20–01, 20–02, 20–03
Change	Mechanical Fan Drive Gearbox Oil Change	20–04
Change	Transmission Fluid and Filter (if required by Allison)	26–03
Inspect	Transmission Hose Routing for Chaffing and Leaks	_
Lubricate	Throttle Pedal Pivot Pin Lubricating	30–01
Check	Suspension Fastener Torque Check	32–01
Check	Suspension Height Control Valve Check	32–02
Lubricate	ZF IFS Lubrication	32–04
Check	Suspension U-Bolt Torque Check	32–06
Inspection	V-Ride Rear Suspension Inspection	32–07
Lubricate	Knuckle Pin Lubricating <sup>†</sup>	33–01
Lubricate	Tie-Rod End Lubricating and Inspecting <sup>†</sup>	33–02
Check	All-Axle Alignment Checking	33–03
Inspect	Wheel End Inspecting	33–04
Check/ Change	Oil-Filled Hubs Oil Changing (front and tag axle)	33–05, 33–06, 35–04, 35–05
Check	Axle Seals for Leaks	
Change	Axle Lubricant Changing and Magnetic Plug Cleaning (Detroit and Meritor axles)	35–02
Check	Axle Breather Checking	35–03
Check	Wheel Nut Checking	40–01
Check	Tire Pressure	_
Lubricate	Driveline Inspection and Lubrication	41–01
Inspect	Brake System Valves Inspecting	42–01
Inspect	Air Dryer and Air Lines for Proper Routing, Chaffing, and Leaks	42–02
Lubricate	Camshaft Bracket Bushing Lubricating	42-04

Procedure Performed (check off or initial)	6000 Mile (9654 km) or 6 Month Initial Maintenance*	МОР
Lubricate	Slack Adjuster Lubricating	42–05
Lubricate	Foot Brake Valve Actuator Lubricating	42–06
Inspect	Bendix Hydro-Max® Brake System Inspecting (front- engine only)	42–07
Lubricate	Brake Caliper Slide Pin Lubricating, Bosch Brakes (front- engine diesel chassis)	42–08
Check	Brake Lines Checking, Hydraulic Disc or Air Brakes	42–09
Check	Brake Lining Wear Checking, Hydraulic Disc Brakes (front-engine only)	42–10
Inspect	Brake Inspecting (air brakes)	42–11
Drain	Air Tanks	—
Lubricate	Drag Link Lubricating	46–01
Lubricate	Steering Driveline Lubricating	46–04
Lubricate	Steering Gear Lubricating	46–05
Change	Hydraulic Reservoir Filter Changing (including TRW)	46–06
Inspect	Fuel Tank Mounts and Fuel Line Checking	47–01
Change	Fuel Filters	
Inspect	Exhaust System Inspecting	49–01
Check	Ground Cables Checking and Cleaning	54–01
Inspect	Air Conditioner Component Inspection	83–01
Customer <sup>‡</sup>	Date	

\* Additional copies are available on the Freightliner Custom Chassis Corporation website (www.freightlinerchassis.com).

 $^{\dagger}$  For vehicles with Detroit axles, complete this procedure once a year or every 25,000 miles (40 000 km), whichever comes first.

## 15,000 Mile or 12 Month Maintenance: 00-04

00

Performed (check off or initial)	15,000 Mile (24 135 km) or 12 Month Maintenance*	МОР
Inspect	Engine Drive Belt Inspecting	01–01
Check	Engine-Support Fasteners Checking	01–02
Change	Engine Oil and Filter (see the engine manufacturer's manual)	—
Inspect	Air Cleaner Inspection	09–01
Inspect	Charge Air Cooler (CAC) Inspection and Cleaning (if cleaning is needed)	09–02
Inspect	Air Compressor Inspection	13–01
Check	Alternator, Battery, and Starter Connections Check	15–01
Inspect/ Check ——	Radiator (radiator cap, coolant freeze points, SCA levels, hose routing for chaffing and leaks)	20–01, 20–02, 20–03
Lubricate	Mechanical Fan Drive Gearbox Lubrication	20–05
Change	Transmission Fluid and Filter (if required by Allison)	26–03
Inspect	Transmission Hose Routing for Chaffing and Leaks	_
Lubricate	Throttle Pedal Pivot Pin Lubricating	30–01
Check	Suspension Fastener Torque Check	32–01
Check	Suspension Height Control Valve Check	32–02
Lubricate	ZF IFS Lubrication	32–04
Check	Suspension U-Bolt Torque Check	32–06
Inspection	V-Ride Rear Suspension Inspection	32–07
Lubricate	Knuckle Pin Lubricating <sup>†</sup>	33–01
Lubricate	Tie-Rod End Lubricating and Inspecting <sup>†</sup>	33–02
Inspect	Wheel End Inspecting	33–04
Check/ Change	Oil-Filled Hubs Oil Changing (front and tag axle)	33–05, 33–06, 35–04, 35–05
Check	Axle Seals for Leaks	
Change	Axle Lubricant Changing and Magnetic Plug Cleaning (Detroit and Meritor axles)	35–02
Check	Axle Breather Checking	35–03
Check	Tire Pressure	_
Lubricate	Driveline Inspection and Lubrication	41–01
Inspect	Brake System Valves Inspecting	42–01
Inspect	Air Dryer and Air Lines for Proper Routing, Chaffing, and Leaks	42–02
Lubricate	Camshaft Bracket Bushing Lubricating	42–04

#### 15,000 Mile or 12 Month Maintenance: 00-04

Procedure Performed (check off or initial)	15,000 Mile (24 135 km) or 12 Month Maintenance*	MOP
Lubricate	Slack Adjuster Lubricating	42–05
Lubricate	Foot Brake Valve Actuator Lubricating	42–06
Inspect	Bendix Hydro-Max® Brake System Inspecting (front- engine only)	42–07
Lubricate	Brake Caliper Slide Pin Lubricating, Bosch Brakes (front- engine diesel chassis)	42–08
Check	Brake Lines Checking, Hydraulic Disc or Air Brakes	42–09
Check	Brake Lining Wear Checking, Hydraulic Disc Brakes (front-engine only)	42–10
Inspect	Brake Inspecting (air brakes)	42–11
Lubricate	Meritor Roller Pin Lubricating	42–12
Drain	Air Tanks	
Lubricate	Drag Link Lubricating	46–01
Change	Power Steering Fluid and Filter Changing	46–03
Lubricate	Steering Driveline Lubricating	46–04
Lubricate	Steering Gear Lubricating	46–05
Change	Hydraulic Reservoir Filter Changing (including TRW)	46–06
Inspect	Fuel Tank Mounts and Fuel Line Checking	47–01
Change	Fuel Filters	
Inspect	Exhaust System Inspecting	49–01
Check	Ground Cables Checking and Cleaning	54–01
Inspect	Air Conditioner Component Inspection	83–01
Customer <sup>‡</sup>	Date	

\* Additional copies are available on the Freightliner Custom Chassis Corporation website (www.freightlinerchassis.com).

 $^{\dagger}$  For vehicles with Detroit axles, complete this procedure once a year or every 25,000 miles (40 000 km), whichever comes first.

## 30,000 Mile or 24 Month Maintenance: 00-05

Procedure Performed (check off or initial)	30,000 Mile (48 270 km) or 24 Month Maintenance*	MOP
Inspect	Engine Drive Belt Inspecting	01–01
Check	Engine-Support Fasteners Checking	01–02
Change	Engine Oil and Filter (see the engine manufacturer's manual)	_
Change	Air Cleaner Replacement	09–01
Inspect	Charge Air Cooler (CAC) Inspection and Cleaning (if cleaning is needed)	09–02
Inspect	Air Compressor Inspection	13–01
Check	Alternator, Battery, and Starter Connections Check	15–01
Inspect/ Check ——	Radiator (radiator cap, coolant freeze points, SCA levels, hose routing for chaffing and leaks)	20–01, 20–02, 20–03
Change	Mechanical Fan Drive Gearbox Oil Change	20–04
Lubricate	Mechanical Fan Drive Gearbox Lubrication	20–05
Change	Transmission Fluid and Filter (if required by Allison)	26–03
Inspect	Transmission Hose Routing for Chaffing and Leaks	
Lubricate	Throttle Pedal Pivot Pin Lubricating	30–01
Check	Suspension Fastener Torque Check	32–01
Check	Suspension Height Control Valve Check	32–02
Lubricate	ZF IFS Lubrication	32–04
Check	Suspension U-Bolt Torque Check	32–06
Inspection	V-Ride Rear Suspension Inspection	32–07
Lubricate	Knuckle Pin Lubricating <sup>†</sup>	33–01
Lubricate	Tie-Rod End Lubricating and Inspecting <sup>†</sup>	33–02
Inspect	Wheel End Inspecting	33–04
Check/ Change	Oil-Filled Hubs Oil Changing (front and tag axle)	33–05, 33–06, 35–04, 35–05
Check	Axle Seals for Leaks	
Change	Axle Lubricant Changing and Magnetic Plug Cleaning (Detroit and Meritor axles)	35–02
Check	Axle Breather Checking	35–03
Check	Wheel Nut Checking	40–01
Check	Tire Pressure	_
Lubricate	Driveline Inspection and Lubrication	41–01
Inspect	Brake System Valves Inspecting	42–01

#### 30,000 Mile or 24 Month Maintenance: 00-05

Procedure Performed (check off or initial)	30,000 Mile (48 270 km) or 24 Month Maintenance*	МОР
Inspect	Air Dryer and Air Lines for Proper Routing, Chaffing, and Leaks	42–02
Lubricate	Camshaft Bracket Bushing Lubricating	42–04
Lubricate	Slack Adjuster Lubricating	42–05
Lubricate	Foot Brake Valve Actuator Lubricating	42–06
Inspect	Bendix Hydro-Max® Brake System Inspecting (front- engine only)	42–07
Lubricate	Brake Caliper Slide Pin Lubricating, Bosch Brakes (front- engine diesel chassis)	42–08
Check	Brake Lines Checking, Hydraulic Disc or Air Brakes	42–09
Check	Brake Lining Wear Checking, Hydraulic Disc Brakes (front-engine only)	42–10
Inspect	Brake Inspecting (air brakes)	42–11
Lubricate	Meritor Roller Pin Lubricating	42–12
Drain	Air Tanks	—
Lubricate	Drag Link Lubricating	46–01
Change	Power Steering Fluid and Filter Changing	46–03
Lubricate	Steering Driveline Lubricating	46–04
Lubricate	Steering Gear Lubricating	46–05
Change	Hydraulic Reservoir Filter Changing (including TRW)	46–06
Inspect	Fuel Tank Mounts and Fuel Line Checking	47–01
Change	Fuel Filters	
Inspect	Exhaust System Inspecting	49–01
Check	Ground Cables Checking and Cleaning	54–01
Inspect	Air Conditioner Component Inspection	83–01
Customer <sup>‡</sup>	Date	

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 $^{\dagger}$  For vehicles with Detroit axles, complete this procedure once a year or every 25,000 miles (40 000 km), whichever comes first.

## 45,000 Mile or 36 Month Maintenance: 00-06

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Procedure Performed (check off or initial)	45,000 Mile (72 405 km) or 36 Month Maintenance*	MOP
Inspect	Engine Drive Belt Inspecting	01–01
Check	Engine-Support Fasteners Checking	01–02
Change	Engine Oil and Filter (see the engine manufacturer's manual)	_
Inspect	Air Cleaner Inspection	09–01
Inspect	Charge Air Cooler (CAC) Inspection and Cleaning (if cleaning is needed)	09–02
Inspect	Air Compressor Inspection	13–01
Check	Alternator, Battery, and Starter Connections Check	15–01
Inspect/ Check ——	Radiator (radiator cap, coolant freeze points, SCA levels, hose routing for chaffing and leaks)	20–01, 20–02, 20–03
Lubricate	Mechanical Fan Drive Gearbox Lubrication	20–05
Change	Transmission Fluid and Filter (if required by Allison)	26–03
Inspect	Transmission Hose Routing for Chaffing and Leaks	
Lubricate	Throttle Pedal Pivot Pin Lubricating	30–01
Check	Suspension Fastener Torque Check	32–01
Check	Suspension Height Control Valve Check	32–02
Lubricate	ZF IFS Lubrication	32–04
Check	Suspension U-Bolt Torque Check	32–06
Inspection	V-Ride Rear Suspension Inspection	32–07
Lubricate	Knuckle Pin Lubricating <sup>†</sup>	33–01
Lubricate	Tie-Rod End Lubricating and Inspecting <sup>†</sup>	33–02
Inspect	Wheel End Inspecting	33–04
Check/ Change	Oil-Filled Hubs Oil Changing (front and tag axle)	33–05, 33–06, 35–04, 35–05
Check	Axle Seals for Leaks	_
Change	Axle Lubricant Changing and Magnetic Plug Cleaning (Detroit and Meritor axles)	35–02
Check	Axle Breather Checking	35–03
Check	Tire Pressure	
Lubricate	Driveline Inspection and Lubrication	41–01
Inspect	Brake System Valves Inspecting	42–01
Inspect	Air Dryer and Air Lines for Proper Routing, Chaffing, and Leaks	42–02
Change	Air Dryer Desiccant and Coalescent Filter Replacing	43–03

#### 45,000 Mile or 36 Month Maintenance: 00-06

Procedure Performed (check off or initial)	45,000 Mile (72 405 km) or 36 Month Maintenance*	MOP
Lubricate	Camshaft Bracket Bushing Lubricating	42–04
Lubricate	Slack Adjuster Lubricating	42–05
Lubricate	Foot Brake Valve Actuator Lubricating	42–06
Inspect	Bendix Hydro-Max® Brake System Inspecting (front- engine only)	42–07
Lubricate	Brake Caliper Slide Pin Lubricating, Bosch Brakes (front- engine diesel chassis)	42–08
Check	Brake Lines Checking, Hydraulic Disc or Air Brakes	42–09
Check	Brake Lining Wear Checking, Hydraulic Disc Brakes (front-engine only)	42–10
Inspect	Brake Inspecting (air brakes)	42–11
Lubricate	Meritor Roller Pin Lubricating	42–12
Drain	Air Tanks	—
Lubricate	Drag Link Lubricating	46–01
Change	Power Steering Fluid and Filter Changing	46–03
Lubricate	Steering Driveline Lubricating	46–04
Lubricate	Steering Gear Lubricating	46–05
Change	Hydraulic Reservoir Filter Changing (including TRW)	46–06
Inspect	Fuel Tank Mounts and Fuel Line Checking	47–01
Change	Fuel Filters	—
Inspect	Exhaust System Inspecting	49–01
Check	Ground Cables Checking and Cleaning	54–01
Inspect	Air Conditioner Component Inspection	83–01
Customer <sup>‡</sup>	Date	

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 $^{\dagger}$  For vehicles with Detroit axles, complete this procedure once a year or every 25,000 miles (40 000 km), whichever comes first.

## 60,000 Mile or 48 Month Maintenance: 00-07

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Procedure Performed (check off or initial)	60,000 Mile (96 540 km) or 48 Month Maintenance*	МОР
Inspect	Engine Drive Belt Inspecting	01–01
Check	Engine-Support Fasteners Checking	01–02
Change	Engine Oil and Filter (see the engine manufacturer's manual)	—
Change	Air Cleaner Replacement	09–01
Inspect	Charge Air Cooler (CAC) Inspection and Cleaning (if cleaning is needed)	09–02
Inspect	Air Compressor Inspection	13–01
Check	Alternator, Battery, and Starter Connections Check	15–01
Inspect/ Check ——	Radiator (radiator cap, coolant freeze points, SCA levels, hose routing for chaffing and leaks)	20–01, 20–02, 20–03
Change	Mechanical Fan Drive Gearbox Oil Change	20–04
Lubricate	Mechanical Fan Drive Gearbox Lubrication	20–05
Change	Transmission Fluid and Filter (if required by Allison)	26–03
Inspect	Transmission Hose Routing for Chaffing and Leaks	
Lubricate	Throttle Pedal Pivot Pin Lubricating	30–01
Check	Suspension Fastener Torque Check	32–01
Check	Suspension Height Control Valve Check	32–02
Lubricate	ZF IFS Lubrication	32–04
Check	Suspension U-Bolt Torque Check	32–06
Inspection	V-Ride Rear Suspension Inspection	32–07
Lubricate	Knuckle Pin Lubricating <sup>†</sup>	33–01
Lubricate	Tie-Rod End Lubricating and Inspecting <sup>†</sup>	33–02
Inspect	Wheel End Inspecting	33–04
Check/ Change	Oil-Filled Hubs Oil Changing (front and tag axle)	33–05, 33–06, 35–04, 35–05
Check	Axle Seals for Leaks	_
Change	Axle Lubricant Changing and Magnetic Plug Cleaning (Detroit and Meritor axles)	35–02
Check	Axle Breather Checking	35–03
Check	Wheel Nut Checking	40–01
Check	Tire Pressure	
Lubricate	Driveline Inspection and Lubrication	41–01
Inspect	Brake System Valves Inspecting	42–01

#### 60,000 Mile or 48 Month Maintenance: 00-07

Procedure Performed (check off or initial)	60,000 Mile (96 540 km) or 48 Month Maintenance*	МОР
Inspect	Air Dryer and Air Lines for Proper Routing, Chaffing, and Leaks	42–02
Lubricate	Camshaft Bracket Bushing Lubricating	42–04
Lubricate	Slack Adjuster Lubricating	42–05
Lubricate	Foot Brake Valve Actuator Lubricating	42–06
Inspect	Bendix Hydro-Max® Brake System Inspecting (front- engine only)	42–07
Lubricate	Brake Caliper Slide Pin Lubricating, Bosch Brakes (front- engine diesel chassis)	42–08
Check	Brake Lines Checking, Hydraulic Disc or Air Brakes	42–09
Check	Brake Lining Wear Checking, Hydraulic Disc Brakes (front-engine only)	42–10
Inspect	Brake Inspecting (air brakes)	42–11
Lubricate	Meritor Roller Pin Lubricating	42–12
Drain	Air Tanks	_
Lubricate	Drag Link Lubricating	46–01
Change	Power Steering Fluid and Filter Changing	46–03
Lubricate	Steering Driveline Lubricating	46–04
Lubricate	Steering Gear Lubricating	46–05
Change	Hydraulic Reservoir Filter Changing (including TRW)	46–06
Inspect	Fuel Tank Mounts and Fuel Line Checking	47–01
Change	Fuel Filters	—
Inspect	Exhaust System Inspecting	49–01
Check	Ground Cables Checking and Cleaning	54–01
Inspect	Air Conditioner Component Inspection	83–01
Customer <sup>‡</sup>	Date	

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 $^{\dagger}$  For vehicles with Detroit axles, complete this procedure once a year or every 25,000 miles (40 000 km), whichever comes first.